



WS400 LS400 SERIES2

ANEST IWATA AUSTRALIA
www.anest-iwata.com.au

1300 277 729



RECOMMENDED SET-UP CHARTS



ANEST IWATA
WS-400 SR2 CLEAR

ANEST IWATA
LS-400 SR2 BASE

INLET
PRESSURE
bar

RECOMMENDED SET-UP

BASECOAT SYSTEM			
AUTOWAVE MM 2.0		1.3 ETS	1.8
CLEARCOAT SYSTEM VOC 420			
AUTOCLEAR UV	1.2 HD		2.0
AUTOCLEAR MIX & MATT	1.3 HD		2.0
AUTOCLEAR 2.0	1.2 HD - 1.3 HD		2.0
AUTOCLEAR LV SUPERIOR	1.2 HD - 1.3 HD		2.0
AUTOCLEAR AERODRY	1.2 HD - 1.3 HD		2.0
TOPCOAT			
AUTOCRYL PLUS LV	1.3 HD		2.0



RECOMMENDED SET-UP

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WS-400 SR2 BASE

ANEST IWATA
WS-400 SR2 CLEAR

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BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
CROMAX® PRO WATERBORNE BASECOAT	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
CROMAX® CC6750 ULTA PERFORMANCE ENERGY SYSTEM CLEAR				1.2 HD - 1.3 HD	1.8 - 2.0
CC6600 CROMAX® PRO STAR CLEAR				1.3 HD - 1.4 HD	1.8 - 2.2
CROMAX® CC6500 HIGH PERFORMANCE VOC CLEAR				1.2 HD - 1.3 HD	1.8 - 2.0
CROMAX® CC6400 STANDARD VOC CLEAR				1.3 HD - 1.4 HD	1.8 - 2.2
CROMAX® CC6010 SEMI MATT CLEAR COAT				1.4 HD	2.0
CROMAX® CC6020 MATT CLEAR COAT				1.4 HD	2.0



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BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
STANDOBLUE BASECOAT	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
STANDOCRYL VOC XTREME PLUS CLEAR K9600				1.2 HD - 1.3 HD	1.8 - 2.0
STANDOCRYL VOC PERFORMANCE PRO CLEAR K9590				1.2 HD - 1.3 HD	1.8 - 2.0
STANDOCRYL VOC XTRA CLEAR K9560				1.3 HD - 1.4 HD	1.8 - 2.2
STANDOCRYL VOC 2K CLEAR K9550				1.3 HD - 1.4 HD	1.8 - 2.2
K1940 SEMI MATT CLEAR COAT				1.4 HD	2.0
K1950 MATT CLEAR COAT				1.4 HD	2.0



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BASECOAT SYSTEMS	CLIMATE CONDITION				
	STANDARD	DRY	HUMID		
PERMAHYD® HI-TEC BASE COAT 480	1.3 OBS	1.3 OBS+1	1.3 OBS-0		2.0
CLEARCOAT SYSTEMS					
PERMASOLID® HS SPEED CLEAR COAT 8810				1.2 HD - 1.3 HD	1.8 - 2.0
PERMASOLID® HS RACE CLEAR COAT 8700				1.2 HD - 1.3 HD	1.8 - 2.0
PERMASOLID® HS CLEAR COAT 8055				1.3 HD - 1.4 HD	1.8 - 2.2
PERMASOLID® HS CLEAR COAT 8034				1.3 HD - 1.4 HD	1.8 - 2.2
8170 SEMI GLOSS SYSTEM CLEAR COAT				1.4 HD	2.0
8185 MATT SYSTEM CLEAR COAT				1.4 HD	2.0



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LS-400 SR2 BASE
LS-400-06



ANEST IWATA
WS-400 SR2 CLEAR
WS-400-03



ANEST IWATA
WS-400 SR2 BASE
WS-400-BF



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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
55-LINE BASECOAT SB	1.3 ETS		TBC	1.8
90-LINE BASECOAT	1.3 ETS			1.8
100-LINE BASECOAT			CLIMATE CONDITION	
			STANDARD	
			BF-S	2.0
CLEARCOAT SYSTEMS				
HS/VOC CLEARCOAT		1.3 HD - 1.4 HD		2.0
TOPCOAT 2K HS /VOC				
22-LINE HS/VOC 2K-TOPCOAT		1.3 HD - 1.4 HD		2.0

BASF ECT Global recommendations



ANEST IWATA
LS-400 SR2 BASE
LS-400-06



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WS-400 SR2 CLEAR
WS-400-03



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RECOMMENDED SET-UP

BASECOAT SYSTEMS			
ENVIROBASE HIGH PERFORMANCE	1.2 ETS - 1.3 ETS		1.8
CLEARCOAT SYSTEMS			
2K UHS CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K UHS PREMIUM CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K UHS RAPID PERFORMANCE CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K UHS RAPID PERFORMANCE HT CLEARCOAT		1.2 HD - 1.3 HD	2.0
2K HS CERAMIC CLEARCOAT (REFLOW)		1.2 HD - 1.3 HD	2.0
2K HS CERAMIC CLEARCOAT (SCRATCH-RESISTANCE)		1.2 HD - 1.3 HD	2.0
TOPCOATS			
2K UHS DELTRON PROGRESS		1.2 HD - 1.3 HD	2.0



ANEST IWATA
LS-400 SR2 BASE
LS-400-06



ANEST IWATA
WS-400 SR2 CLEAR
WS-400-03



ANEST IWATA
WS-400 SR2 BASE
WS-400-02-OBS



INLET
PRESSURE
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RECOMMENDED SET-UP

BASECOAT SYSTEMS				
WBC SYSTEM			1.3 OBS	2.0 - 2.2
WBC SYSTEM	1.3 ETS			1.8 - 2.0
CLEARCOAT SYSTEMS				
STANDARD CLEAR - CC LINE		1.2 HD - 1.3 HD		2.0
ANTI-SCRATCH CLEAR - CS LINE		1.2 HD - 1.3 HD		2.0
EXPRESS CLEAR - CX LINE		1.2 HD - 1.3 HD		2.0
MAT CLEAR - CPE, CM, CCM, CMS LINE		1.2 HD - 1.3 HD		2.0
UNILACK CLEAR - OC LINE		1.2 HD - 1.3 HD		2.0